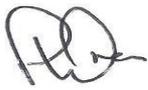


SCOPE OF CERTIFICATION

Timber Window Scheme to BS644 & PAS24:2016

Manufacturer of Enhanced Security Windows in accordance with the BM TRADA Q-Mark Scheme requirements.
(Check with Secured by Design to ensure compliance with any additional requirements).

Head office Dovista A/S Bygholm Søpark 21D 8700 Horsens Denmark	Manufacture site Dovista Polska SP z.o.o Wędkowy 83-115 Swarozyn Poland	 Proud to be part of  This scope of certification supports WGPS Certificate 026/059 ESW Certificate 031/054 The validity of this scope document should be checked against the current schedule of the Company's certification listed on the BM TRADA website www.bmtrada.com .
Completed: P. Wren 	Checked: P. Andrews 	
Scope Ref: W054-001 Issue 8; Date: 02/03/2021		
Issue: 8 Date: 02 March 2021	Details: Component references reviewed & format updated	
Product Name: <p style="text-align: center;">AURA</p> Outward Opening Timber Casement Window Range <p style="text-align: center;">AURAPLUS</p> Outward Opening Timber Casement Window Range with aluminium cladding	This document remains the intellectual property of BM TRADA. It shall not be made available to another person or company without the prior written permission of BM TRADA.	
Window Classification 'W'	Test evidence is held on file by BM TRADA	

Weather rating

BS6375 part 1 Exposure category **1600** (on largest specimen)

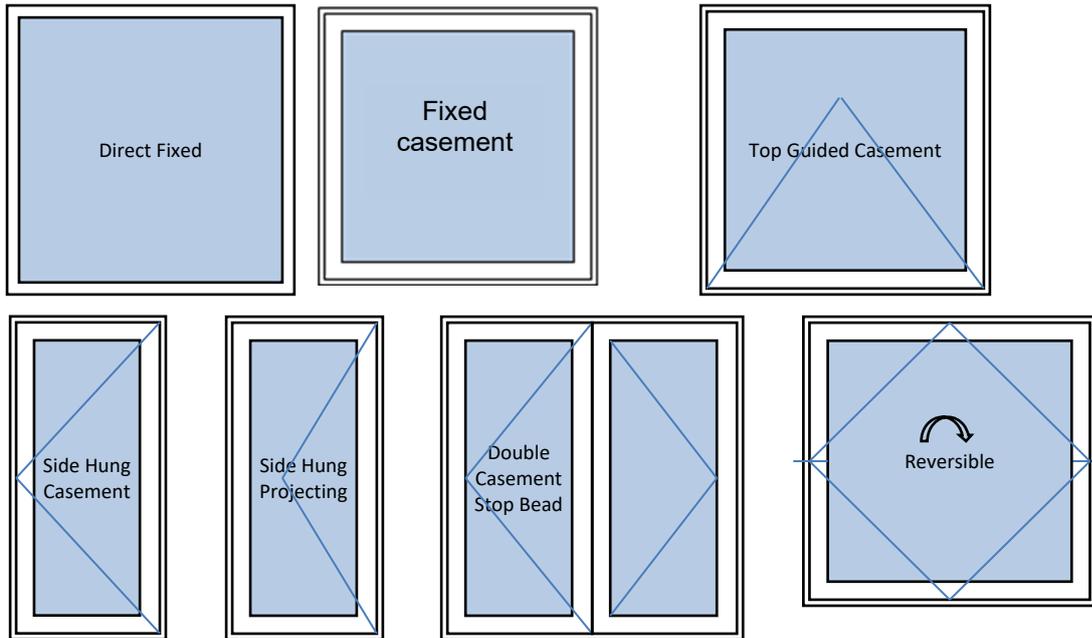
Maximum casement size

Top guided (not including frame)	1737mm wide x 1537mm high
Side hung (not including frame) may include an angled head rail	885mm wide x 1737mm high
Side hung projecting 85° and 160° function (not including frame)	937mm wide x 1737mm high
Reversible (not including frame)	1537mm wide x 1537mm high
Double casement stop bead (each leaf not including frame)	2274mm wide x 2359,5mm high
Fixed casement (not including frame) may include an angled head rail	2937mm wide x 2937mm high
Fixed light (not including frame) may include an angled head rail	3000mm wide x 3000mm high*

* Maximum limits as referenced in the scope of BS 644:2012 Timber windows and doorsets – Fully finished factory – assembled windows and doorsets of various types - Specification

Design options

Designs shown below are diagrammatical only. Refer to minimum / maximum sizes below for clarification.



Transom and mullion joints Type A, B, C, are allowed within window outer frames for this scope.

Type A

Transoms or mullions connected only to the outer frame/ casement



Type B

Transoms or mullions connecting to another transom or mullion as a 'T' joint.



Type C

Transoms or mullions connecting to another transom or mullion as a 'Cruciform' joint.

